PATENT APPLICATION

Application No. 09/847,055

Paper Dated November 3, 2004 Attorney Docket No. 128148.00620

**Listing of Claims** 

This listing of claims shall replace all prior versions and listings of claims in

the application.

Amendments to the Claims

1. (Currently Amended) A composition for controlled temperature induction

heating comprising at least one matrix material and ferromagnetic electrically non-conductive

hexagonal ferrite particles, wherein the ferrite particles are greater than or equal to about 1

micron in size and have a specific Curie temperature (T<sub>c</sub>) in the matrix material and wherein

the specific Curie temperature is substantially similar to a processing temperature of the

matrix material, and wherein the composition is capable of being heated to the Curie

temperature by applying a magnetic field to the composition at a frequency of less than about

30 MHz.

2. (Previously Presented) The composition of claim 1, wherein the

ferromagnetic hexagonal ferrite particles are selected from the group consisting of SrFe<sub>12</sub>O<sub>19</sub>,

Me<sub>a</sub>-2W, Me<sub>a</sub>-2Y, and Me<sub>a</sub>-2Z, wherein 2W is BaO:2Me<sub>a</sub>O:8Fe<sub>2</sub>O<sub>3</sub>, 2Y is

2(BaO:Me<sub>a</sub>O:3Fe<sub>2</sub>O<sub>3</sub>), and 2Z is 3BaO:2Me<sub>a</sub>O:12Fe<sub>2</sub>O<sub>3</sub>, and wherein Me<sub>a</sub> is a divalent

cation.

3. (Original) The composition of claim 2, wherein the divalent cation is

selected from Mg, Co, Mn and Zn.

4. (Original) The composition of claim 2, wherein the ferromagnetic

hexagonal ferrite particles have the SrFe<sub>12</sub>O<sub>19</sub>, Co-2Y, Mg-2Y, Zn/Co-2Y, or Zn/Mg-2Y or

combinations thereof.

5. (Original) The composition of claim 1, wherein the particles are on a

surface of the matrix material.

6. (Original) The composition of claim 1, wherein the particles are

embedded in the matrix material.

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- 7. (Original) The composition of claim 1, wherein the Curie temperature is from about 100° to 450 °C.
- 8. (Original) The composition of claim 1, wherein the particles are from about 1 micron to about 840 microns.
  - 9. (Cancelled).
- 10. (Original) The composition of claim 1, wherein the particles are present from about 1% to about 50% by volume.
- 11. (Original) The composition of claim 11, wherein the particles are from about 10% to about 30% by volume.
- 12. (Original) The composition of claim 11, wherein the particles are present from about 15% to about 20% by volume.
- 13. (Original) The composition of claim 1, wherein the matrix material comprises a thermoplastic material.
- 14. (Currently Amended) The composition of claim 13, wherein the thermoplastic material comprises poly(etheretherketone), polyetherketoneketone, poly(etherimide), polyphenylene sulfide, poly(sulfone), polyethylene terephthalate, polyester, polyamide, polypropylene, polyurethane, polyphenylene oxide, polycarbonate, polypropylene/polyamide/nylon, polypropylene/ethylene vinyl alcohol, polyethylene or combinations thereof.
- 15. (Original) The composition of claim 1, wherein  $T_c$  of the particles is less than the melting temperature of the matrix material.
- 16. (Original) The composition of claim 1, wherein  $T_c$  of the particles is greater than the melting temperature of the matrix material.
- 17. (Currently Amended) A composition for controlled temperature induction comprising a matrix material and magnetically soft electrically non-conductive ferrite particles, wherein the particles are greater than or equal to about 1 micron in size and have a

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specific Curie temperature (Tc) in the matrix material and wherein the specific Curie

temperature is substantially similar to a processing temperature of the matrix material, and

wherein the composition is capable of being heated to the Curie temperature by applying a

magnetic field to the composition at a frequency of less than about 30 MHz.

18. (Original) The composition of claim 17, wherein the particles have the

composition 1Me<sub>b</sub>O:1Fe<sub>2</sub>O<sub>3</sub>, where Me<sub>b</sub>O is a transition metal oxide.

19. (Previously Amended) The composition of claim 18, wherein the Meb is

selected from Cu, Ni, Co, Mn, and Zn.

20. (Original) The composition of claim 18, wherein the matrix material

comprises a thermoplastic material.

21. (Currently Amended) The composition of claim 20, wherein the

thermoplastic material comprises poly(etheretherketone), polyetherketoneketone,

poly(etherimide), polyphenylene sulfide, poly(sulfone), polyethylene terephthalate, polyester,

polyamide, polypropylene, polyurethane, polyphenylene oxide, polycarbonate,

polypropylene/polyamide/nylon, polypropylene/ethylene vinyl alcohol, polyethylene or

combinations thereof.

22. (Original) The composition of claim 17, wherein T<sub>c</sub> of the particles is less

than the melting temperature of the matrix material.

23. (Original) The composition of claim 17, wherein T<sub>c</sub> of the particles is

greater than the melting temperature of the matrix material.

24. (Original) The composition of claim 17, wherein the particles are selected

from (Mn, ZnO) Fe<sub>2</sub>O<sub>3</sub> and (Ni, ZnO)Fe<sub>2</sub>O<sub>3</sub>.

25-77. (Cancelled).

78. (Currently Amended) A composite comprising a matrix and a susceptor

included in the matrix for heating the matrix to a desired Curie temperature, wherein the

specific Curie temperature is substantially similar to a processing temperature of the matrix

material, wherein the susceptor comprises ferromagnetic, hexagonal electrically

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non-conductive ferrite particles, wherein the particles are greater than or equal to about 1

micron in size, wherein the particles have having the composition SrFe<sub>12</sub>O<sub>19</sub>, Me<sub>a</sub>-2W,

Me<sub>a</sub>-2Y, and Me<sub>a</sub>-2Z, wherein 2W is BaO:2Me<sub>a</sub>O:8Fe<sub>2</sub>O<sub>3</sub>, 2Y is 2(BaO:Me<sub>a</sub>O:3Fe<sub>2</sub>O<sub>3</sub>), and

2Z is 3BaO:2Me<sub>a</sub>O:12Fe<sub>2</sub>O<sub>3</sub>, and wherein Me<sub>a</sub> is a divalent cation, or magnetically soft

ferrite particles having the composition  $1Me_bO:1Fe_2O_3$ , where  $Me_bO$  is a transition metal

oxide, and wherein the composite is capable of being heated to the Curie temperature by

applying a magnetic field to the composition at a frequency of less than about 30 MHz.

79. (Previously Cancelled).

80. (Original) The composite of claim 78, wherein the matrix comprises a

thermoplastic material.

81. (Currently Amended) The composite of claim 80, wherein the

thermoplastic material comprises poly(etheretherketone), polyetherketoneketone,

poly(etherimide), polyphenylene sulfide, poly(sulfone), polyethylene terephthalate, polyester,

polyamide, polypropylene, polyurethane, polyphenylene oxide, polycarbonate,

polypropylene/polyamide/nylon, polypropylene/ethylene vinyl alcohol, polyethylene or

combinations thereof.

82. (Original) The composite of claim 78, wherein Me<sub>a</sub> comprises Mg, Co,

Mn or Zn and Me<sub>b</sub> comprises Ni, Co, Mn, or Zn.

83-101. (Previously Cancelled).

102. (Currently Amended) The composition of claim 2, wherein the ferrite

particles are selected from the group consisting of SrFe<sub>12</sub>O<sub>19</sub>, Co-2Y, and Mg-2Y, Zn/Co-2Y,

and Zn/Mg 2Y and wherein zinc is partially substituted for the divalent ions of the ferrite

particles.

103. (Previously Presented) The composition of claim 102, wherein zinc is

about 15% substituted for the divalent ions of the ferrite particles.

104. (Currently Amended) The composite of claim 78, wherein ferrite

particles are selected from the group consisting of SrFe<sub>12</sub>O<sub>19</sub>, Co-2Y, and Mg-2Y, Zn/Co-2Y,

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and Zn/Mg 2Y and wherein zinc is partially substituted for the divalent ions of the ferrite particles.

- 105. (Previously Presented) The composite of claim 104, wherein zinc is about 15% substituted for the divalent ions of the ferrite particles.
- 106. (New) The composition of claim 17, wherein the particles are on a surface of the matrix material.
- 107. (New) The composition of claim 17, wherein the particles are embedded in the matrix material.
- 108. (New) The composition of claim 17, wherein the Curie temperature is from about 100° to 450 °C.
- 109. (New) The composition of claim 17, wherein the particles are from about 1 micron to about 840 microns.
- 110. (New) The composition of claim 17, wherein the particles are present from about 1% to about 50% by volume.
- 111. (New) The composition of claim 110, wherein the particles are from about 10% to about 30% by volume.
- 112. (New) The composition of claim 110, wherein the particles are present from about 15% to about 20% by volume.